

APPLICATIONS: Converts 2132C slides for face frame applications. Front and rear brackets easily snap on the existing slide. No tools needed for installation of brackets to slides. **This product is covered by U.S. (#5,904,412) and various foreign patents issued and/or pending.**

Part Number 4180-0321-XE
For Use With Slide Model 2132C

Installation Instructions

See Model 2132C data sheet for additional slide details.

Attach Brackets to Slide Member

First, separate slide members by actuating the disconnect lever. Brackets are attached to cabinet (large) member.

Attach Front Bracket

1. Position bracket on slide so tab engages second hole on slide. Bracket flanges will face inboard. See Figure 1.
2. Rotate bracket until it snaps in place, flush with front.

Attach Rear Bracket

1. Push rear bracket onto the slide. Ensure locking lug on plastic slider engages the mating hole in the slide member and the bumper on the slide seats into the plastic slider on the bracket. See Figure 1.

Mount Slide to Cabinet

1. Secure a .75" x 2" vertical mounting strip to the rear wall or cabinet back for each slide.
2. Position the front bracket on the face frame opening and move it forward until the self-register stop hits the inside of the face frame opening. Install screw in the slotted mounting hole. Do not tighten screw completely at this time.
3. Extend the rear bracket until it contacts the rear vertical mounting strip. Check that both cabinet members are vertically and horizontally parallel. Mount the rear bracket using the two vertical slots. Make any necessary adjustment. See Figure 2.
4. Secure the rear bracket with a screw in round hole. Secure the front bracket with a screw in the round hole of the bracket and tighten the original screw. See Figure 2.

Mount Slide to Drawer

1. Install drawer member through vertical slots.
2. Insert drawer member making sure ball bearing retainers are fully forward. Close drawer completely.
3. Adjust vertical position and install two more screws in round holes after free movement is achieved. See Figure 3.

Ordering and Packaging Procedure

Brackets can be ordered as a **kit** or in **bulk**. Mounting screws are **not** included.

Each **kit** contains enough brackets to mount one pair of slides. Order kit part number 4180-0321-XE. Bracket kit includes:

- 2 each front bracket Part number 4010-0519-CE
- 2 each rear bracket Part number 4080-0221-CE
- 1 each installation sheet

Total Kits Required 10 Each 4180-0321-XE
Kit Part Number _____

For **bulk**, order 2 front and 2 rear brackets per pair of slides.

Total Brackets Required 20 Each 4010-0519-CE
20 Each 4080-0221-CE
Bracket Part Numbers _____

Note: Specifications, materials, prices, terms, and delivery are subject to change without notice.

